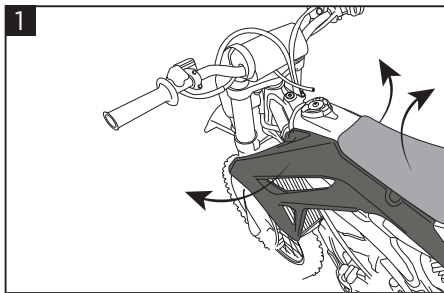
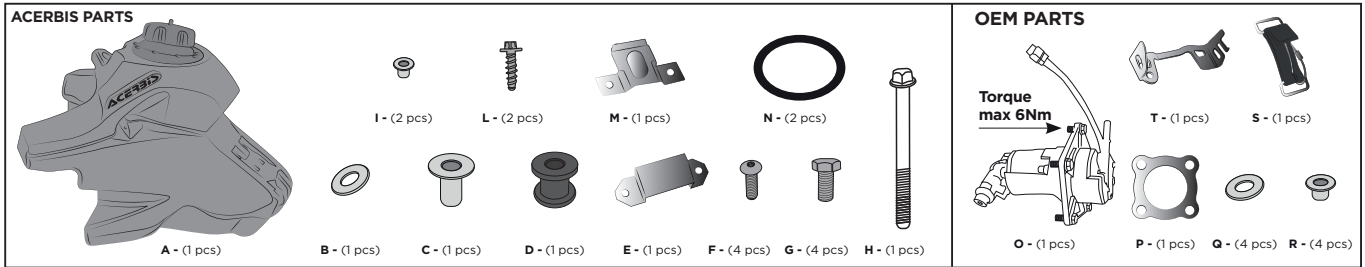
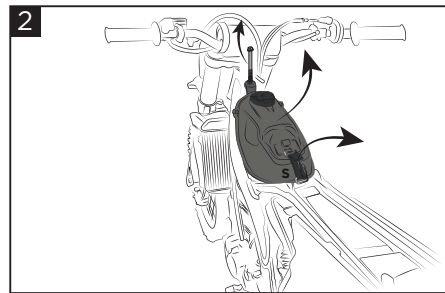


## FUEL TANK CRF450R 2021 SERBATOIO CRF450R 2021

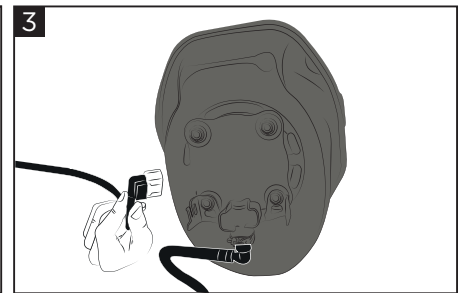
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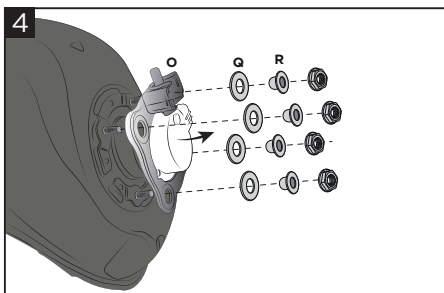
**1**  
**Remove saddle and radiator shrouds.**  
Rimuovere sella e fianchetti.



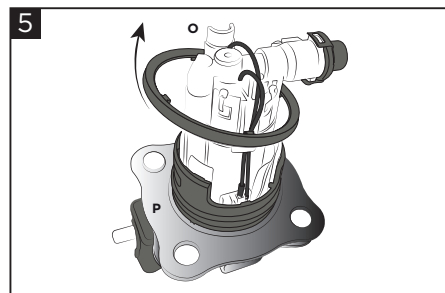
**2**  
**Unhook the rubber band (S), untighten the original screw and remove the original fuel tank.**  
Sganciare elastico (S), svitare vite originale e rimuovere serbatoio originale.



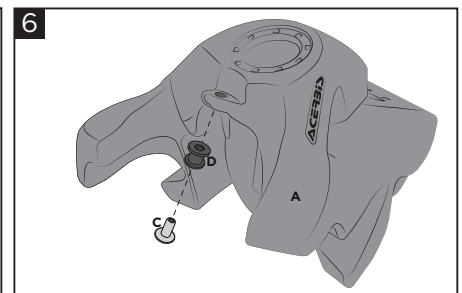
**3**  
**Unplug fuel pipe and fuel injection plug. Then drain the fuel tank.**  
Scollegare tubo benzina e spina alimentazione della pompa. Poi svuotare serbatoio.



**4**  
**Remove bushings (R), washers (Q) and original nuts. Then remove the pump (O).**  
Rimuovere boccole (R), rondelle (Q) e dadi originali. Successivamente rimuovere pompa (O).



**5**  
**Remove the original sealing.**  
Rimuovere la guarnizione originale.



**6**  
**Insert grommet (D) and bushing (C) in the hole.**  
Inserire gommino (D) e boccola (C) nel foro.

### WARNING!

It is **EXTREMELY IMPORTANT** that the fuel tank be properly installed. To ensure proper installation, it is **STRONGLY RECOMMENDED** that the tank be installed only by a qualified OEM licensed dealership mechanic. Improper installation could result in serious injury or even death. If self-installed **NOTE THE FOLLOWING**. Particular attention must be paid to excessive fuel line length and fuel line proximity to hot engine areas and pipes to prevent fire. Clean tank interior thoroughly before installation. Install this fuel tank only in a well ventilated area, as gasoline fumes are extremely dangerous. Do not start or operate the vehicle if there are any fuel leaks! Read all instructions first before beginning installation.

#### EUROPE

ACERBIS ITALIA S.P.A.  
VIA SERIO, 37  
24021 ALBINO (BG)  
ITALY

#### U.S.A.

ACERBIS U.S.A. INC.  
MAIL P.O. BOX 2030  
SUN VALLEY, ID 83353  
SHIP 110 LINDAY CIRCLE  
KETCHUM, ID 83340  
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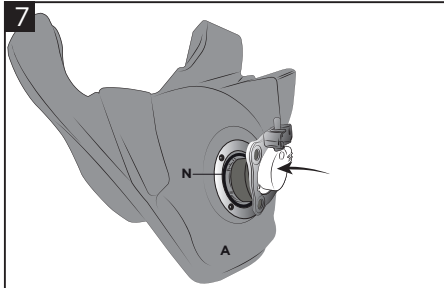
#### UNITED KINGDOM

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SUNDON PARK ROAD  
LUTON, BEDFORDSHIRE LU3 3GU  
GREAT BRITAIN

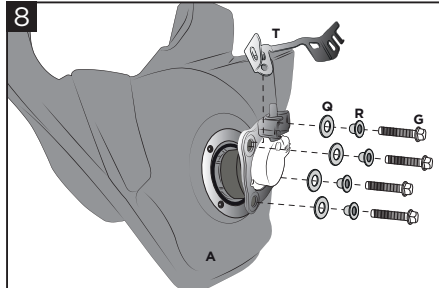
## FUEL TANK CRF450 2021

### SERBATOIO CRF450 2021

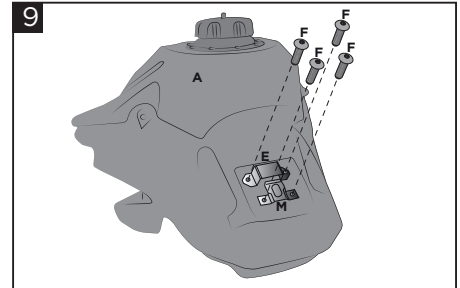
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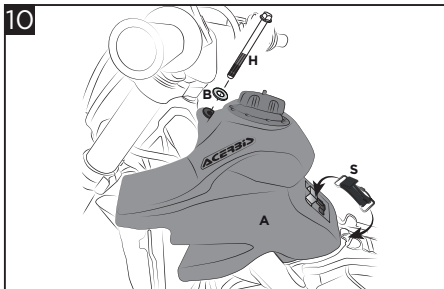
**Insert the O-ring (N) in its seat on the Acerbis fuel tank (A).**  
**ATTENTION: In case of future maintenance of the pump, replace the O-ring with the spare one provided.**  
 Inserire O-ring (N) nella sede del serbatoio Acerbis (A).  
**ATTENZIONE: In caso di futura manutenzione della pompa, sostituire l'O-ring con quello fornito di ricambio.**



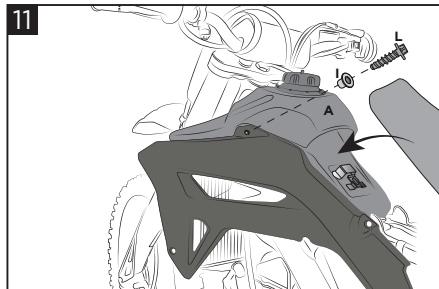
**Mount the bracket (T) and tighten using the bushings (R), the original washers (Q) and the provided screws (G).**  
 Montare la staffa (T) e fissare tramite le boccole (R), le rondelle (Q) originali e le viti (G) in dotazione.



**Mount the brackets (E) and (M) through screws (F).**  
 Montare le staffe (E) ed (M) tramite viti (F).



**Install the fuel tank (A) by reconnecting fuel pipe and fuel injection plug. Then tighten using washer (B) and screw (H) and hook with the rubber band (S), paying attention to hook it first on the tank's bracket and then on the bike's frame.**  
 Montare il serbatoio (A) riattaccando spina alimentazione e tubo benzina. Poi fissare tramite rondella (B) e vite (H) e agganciare con elastico (S), facendo attenzione ad agganciarlo prima sulla staffa sul serbatoio e di conseguenza sul telaio della moto.



**Reassemble the radiator shrouds using washer (I) and screw (L). Then remount the saddle.**  
 Rimontare i fianchetti con boccola (I) e vite (L). Infine rimontare la sella.

### DISCLAIMER

Due to uncontrolled variables in the manufacturing process of rotational molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity.

### LIBERATORIA

A causa di variabili inponderabili nel processo di stampaggio rotazionale dei serbatoi, questi possono differire in forma e dimensioni fino al 7% rispetto alla capacità dichiarata.

**FOR COMPETITION USE ONLY - SOLO PER USO MOTOCICLISTICO**

### WARNING!

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